

# Replacing PCB

- 1) Move the chair forward and upright for easy access
- 2) Unplug the power cord to turn off the power completely
- 3) Remove screw(s) from the back cover panel & remove back cover panel to expose the mechanism
- 4) Please make sure your gearbox is located in between the upper & lower limited switch
  - a) If your gearbox is lower than lower limited switch, then turn the ac fly wheel clockwise to move the gearbox upwards
  - b) If your gearbox is higher than upper limited switch, then turn the ac fly wheel counter-clockwise to move the gearbox downwards
- 5) Unplug all wire harness from PCB (Printed Circuit Board)
- 6) Remove PCB
- 7) Place new PCB, then connect all wire harness to its original position
- 8) Plug the power cord, then turn on the main power switch
- 9) Turn the massage on to test
- 10) Close the back cover panel

