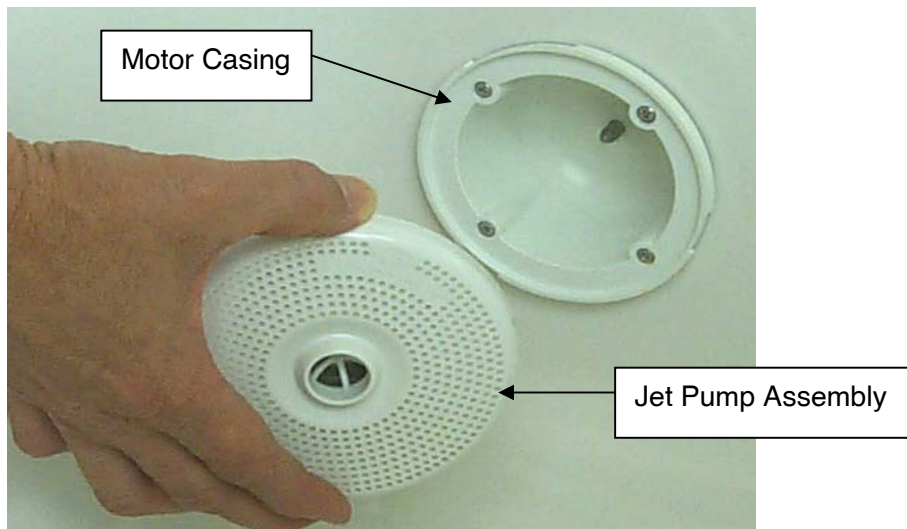


Case/AC Motor Assembly Replacement

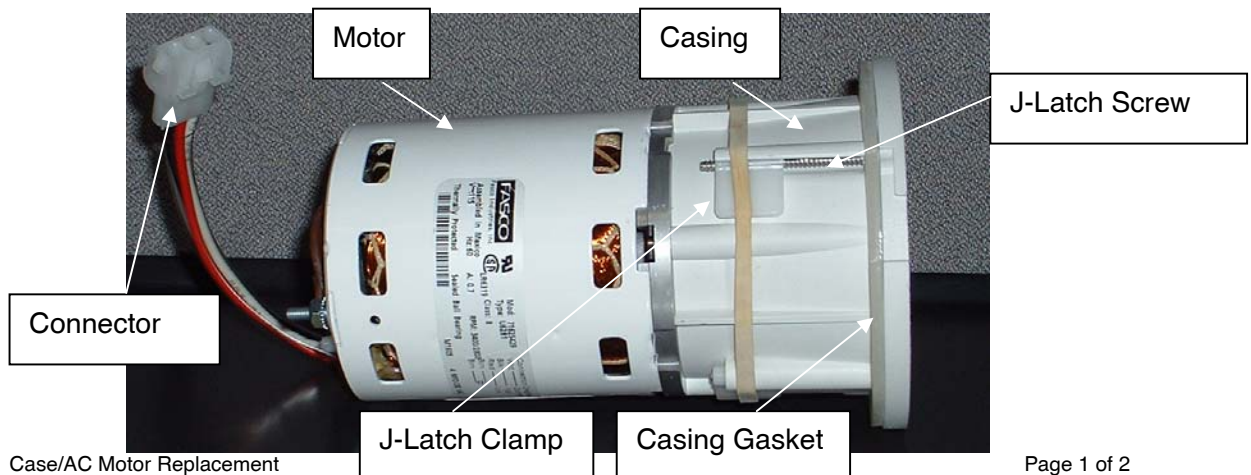
1. **CAUTION: RISK OF ELECTRICAL SHOCK: De-energize the unit from the power source before servicing.** Unplug unit or turn off the circuit breaker.
2. **Remove jet pump assembly:** Remove by hand by turning the jet escutcheon counterclockwise so that the Sanijet Logo is at the approximate 11 o'clock position and then pulling the jet pump assembly straight out from the casing.



3. **Remove existing case/AC motor assembly:** Unscrew all four Phillips head screws, allowing the J-Latches to fall behind the tub.

From the inside of the tub, carefully remove the case/AC motor assembly by pulling it into the tub area.

Unplug the cable from the back of the case/AC motor assembly and detach the ground wire. Make sure the cables do not fall behind the tub.
4. **Install the new case/AC motor assembly:** Remove the rubber band from around the new case/AC motor assembly.





Important Note: When installing the case/AC motor assembly it is important to identify the top of the casing. Inside the casing, above the metal drive shaft, there is an indentation. The indentation is the top of the casing and should be installed in the 12 o'clock position.

Plug the cable into the back of the case/AC motor assembly and attach the ground wire.

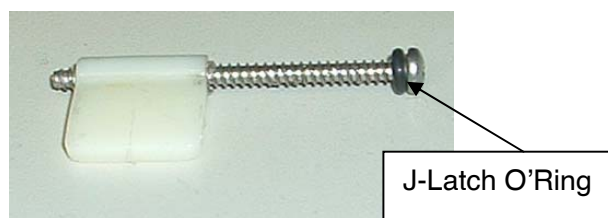
Hold the bottom two J-Latches in place with your fingers while sliding the new case/AC motor into the hole, with indentation in the 12 o'clock position.

Using your fingers, fully extend all four Phillips screws toward you and turn each one to the right until it stops.

Tighten each of the four screws until snug, using a criss-cross pattern.

Once all four screws have been tightened, go back and retighten each screw. Do not over tighten; it is tight enough when the casing gasket **slightly** bulges around the casing.

Warning: Over tightening the J-Latch screws may damage the small o'ring behind the head of the screw, which may result in a leak.



5. **Reinstall the jet pump assembly to the casing.** Place jet pump assembly on the casing with the SANIJET logo at the 11 o'clock position. As you turn the escutcheon cover to the 12 o'clock position, you will feel it snap into place.